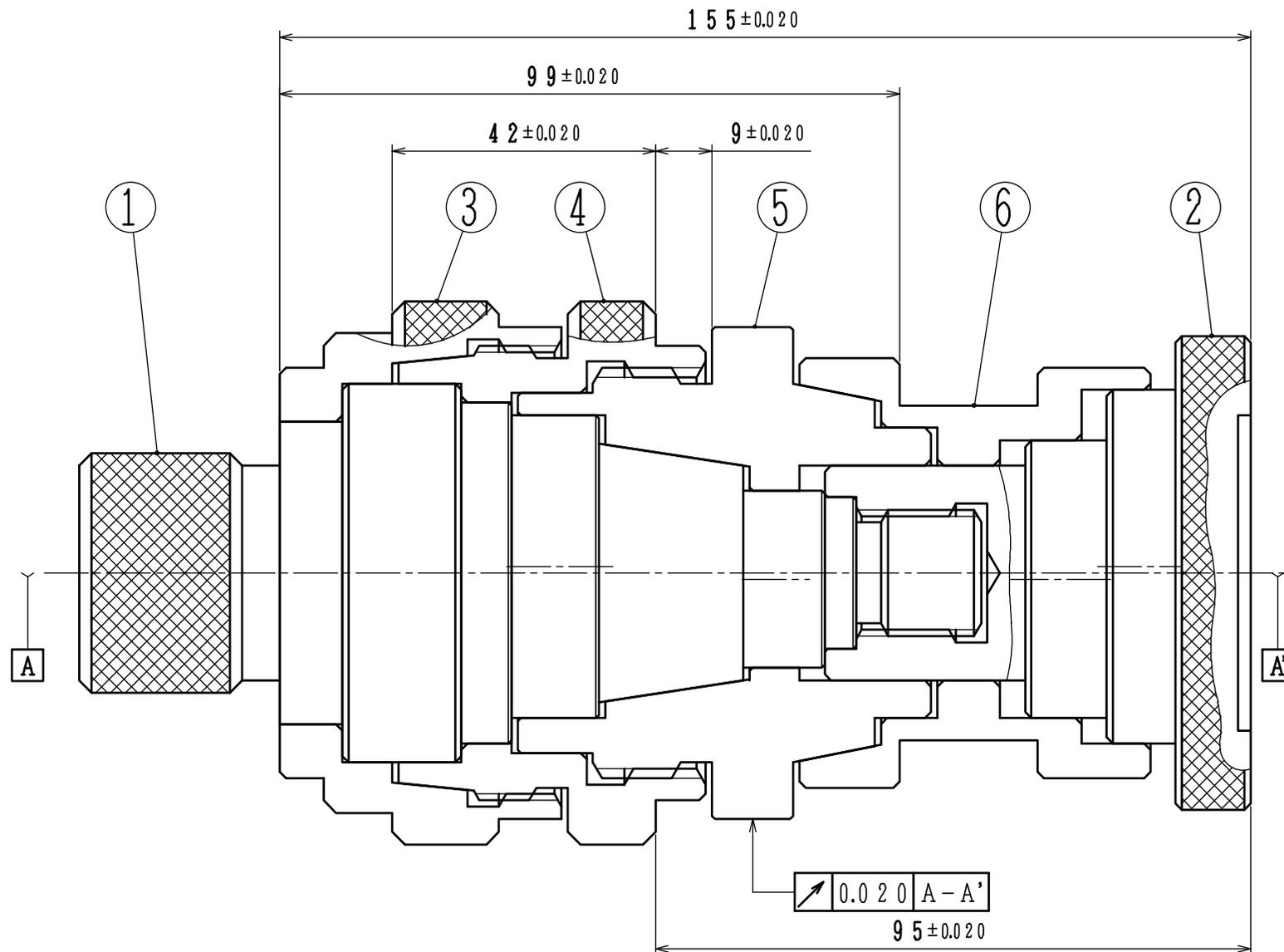


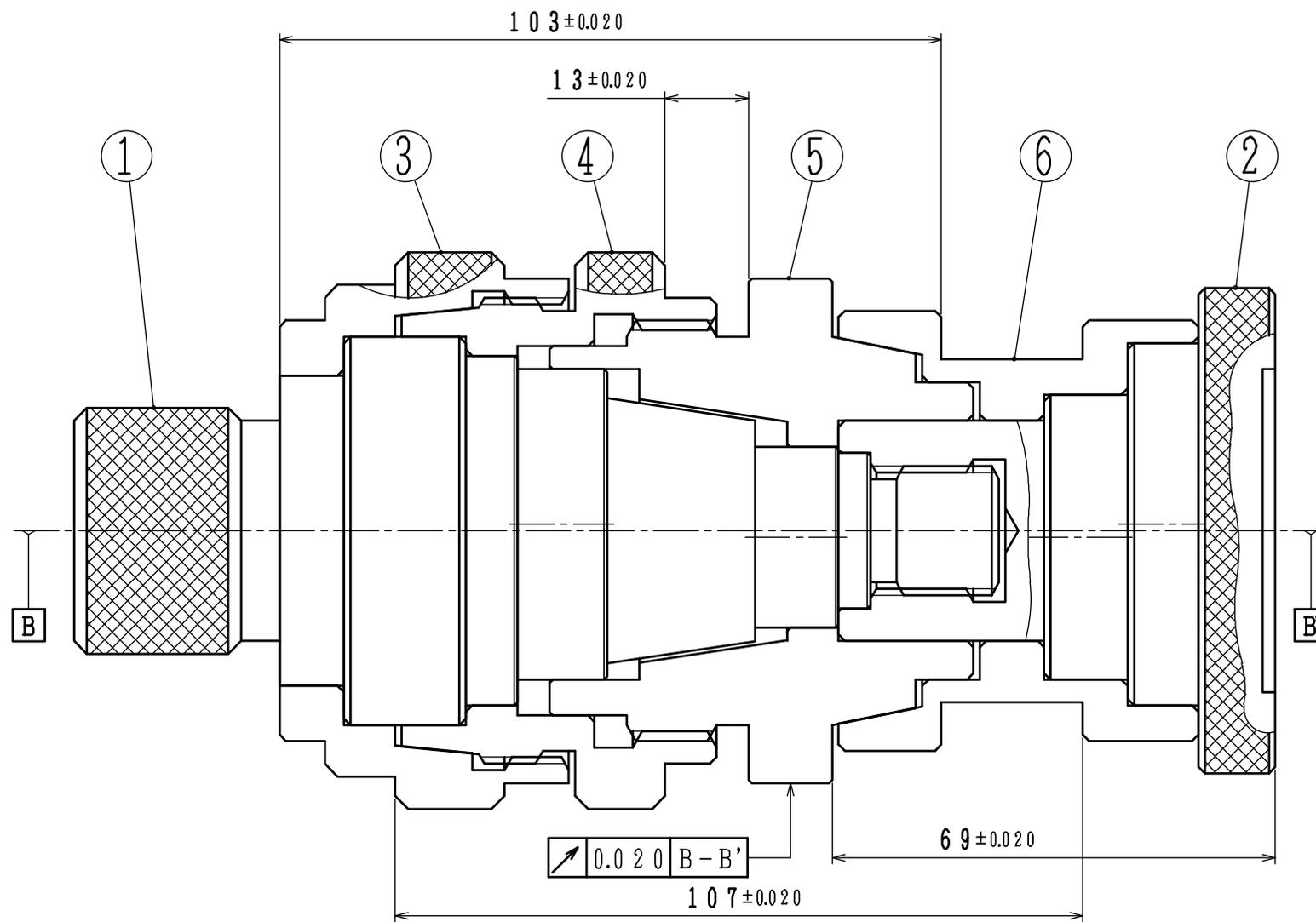
第34回技能五輪 全国大会 旋盤職種 競技課題

1. 支給材料 S45C (黒皮ノコ切断)
65×149 90×50 90×54 80×71
SUS304 (ノコ切断)
70×61
2. 持参部品 S45C 部品 時間内追加工可
3. 競技時間 標準時間：5時間20分
打ち切り時間：5時間20分

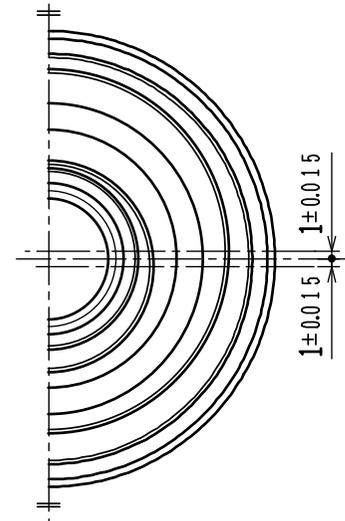
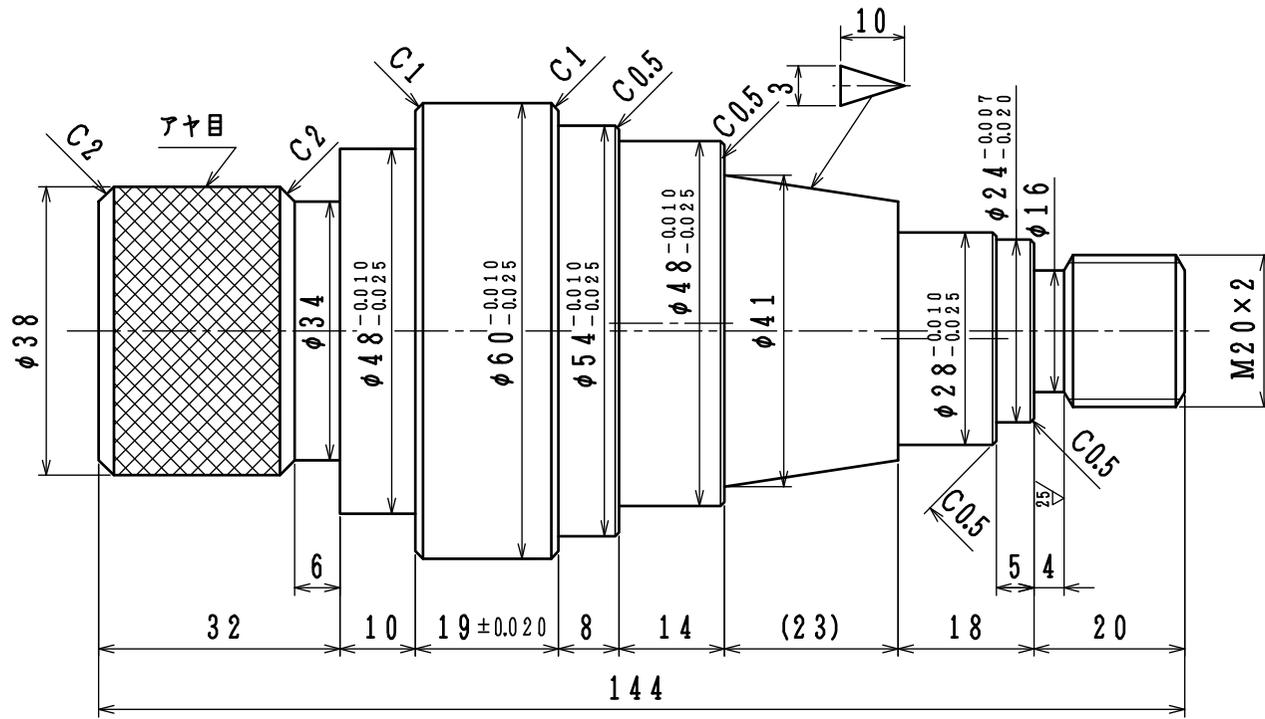
組立図 A



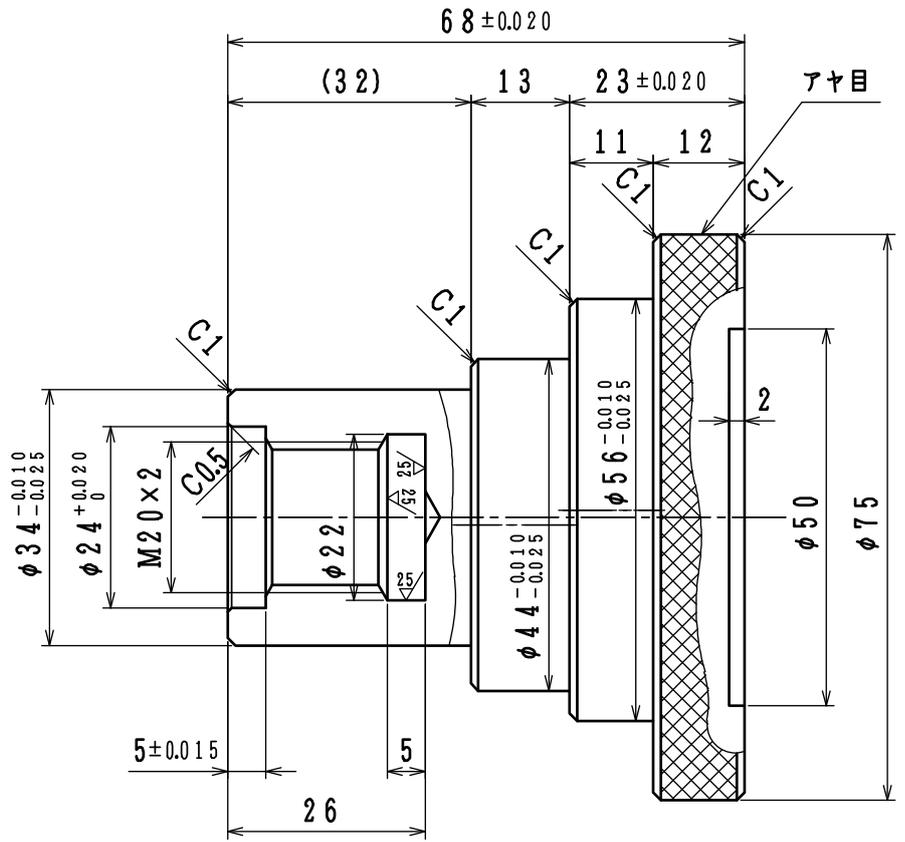
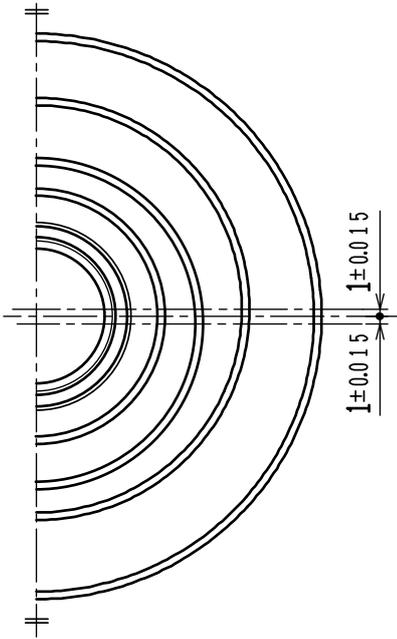
組立図 B



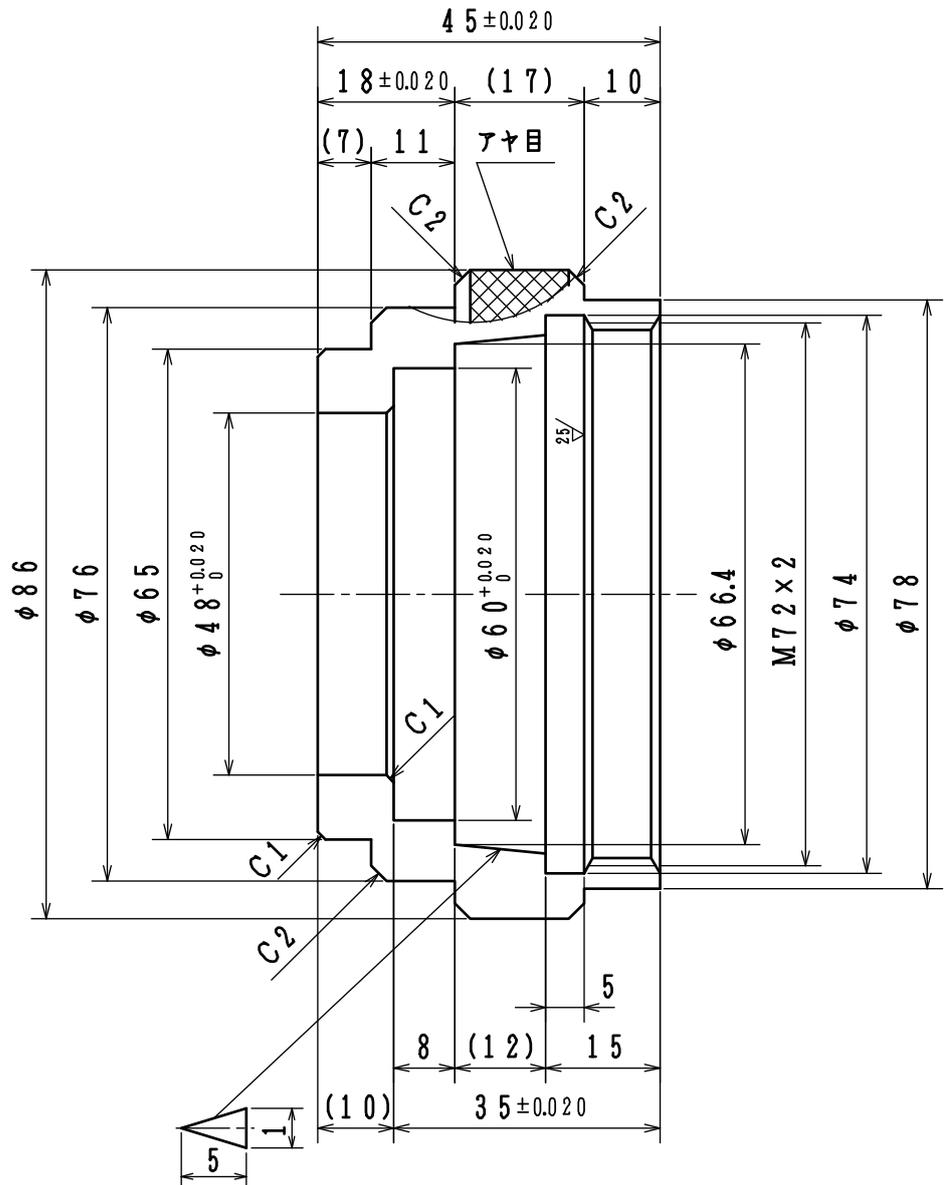
① 1.6 / (25)



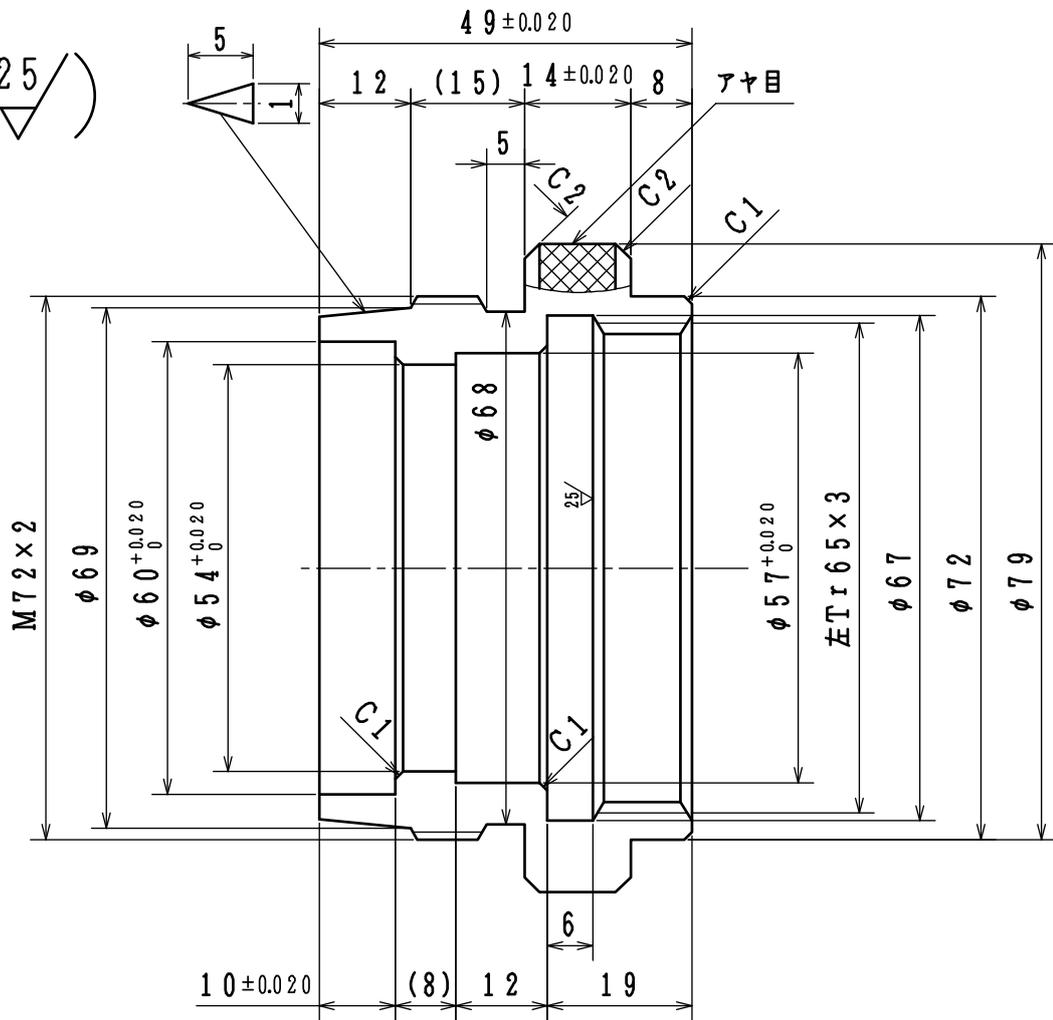
② 1.6 / (25)



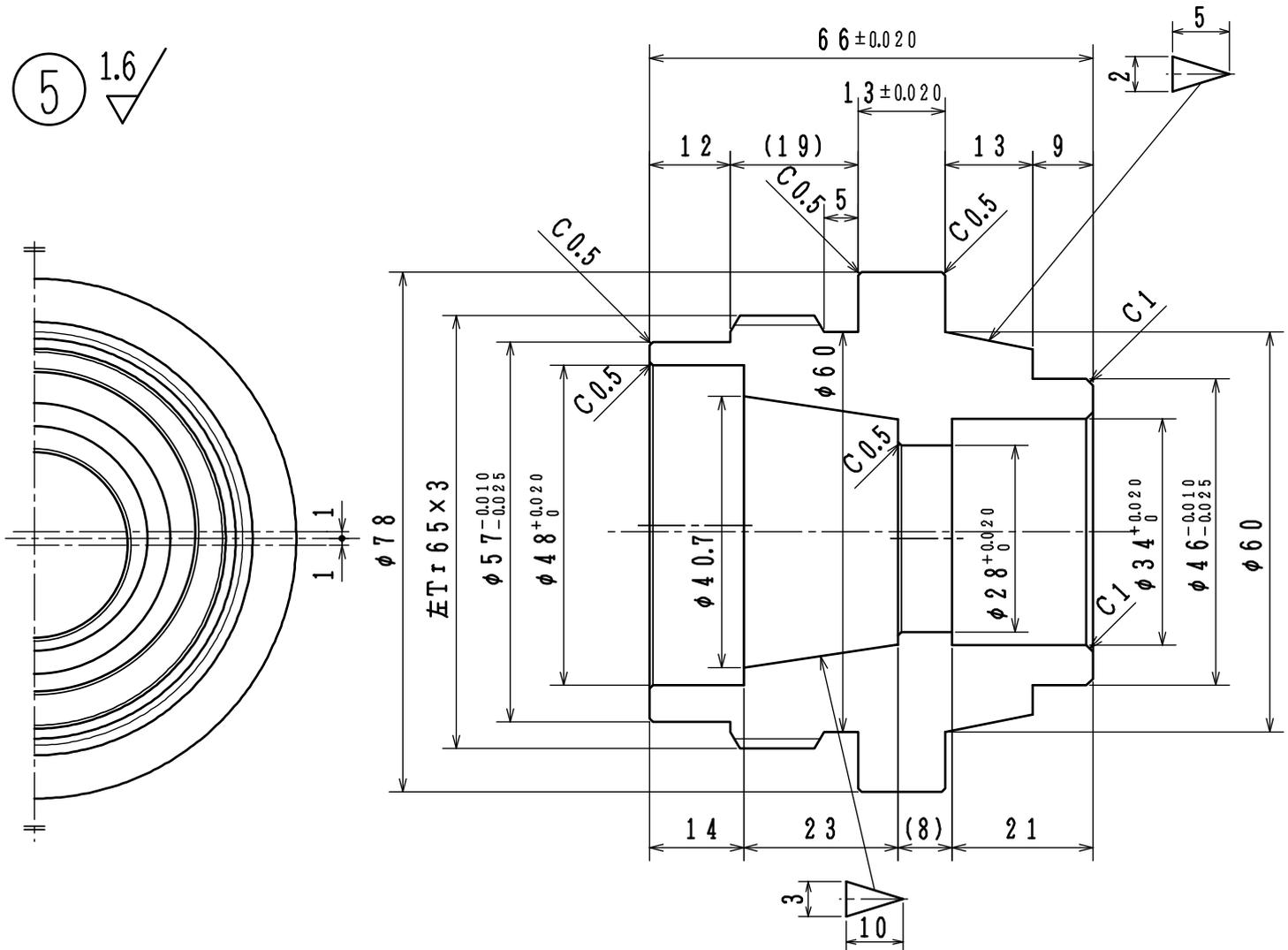
③ 1.6 / (25)



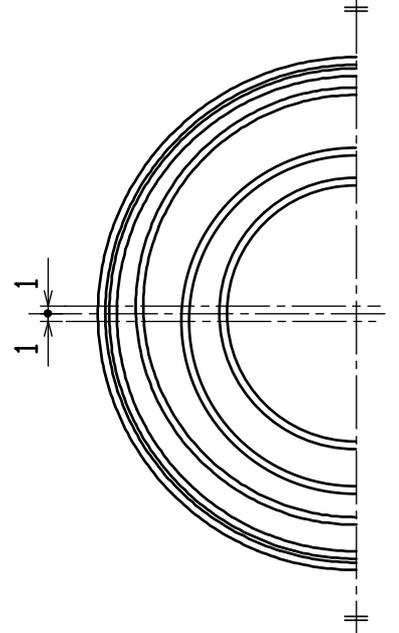
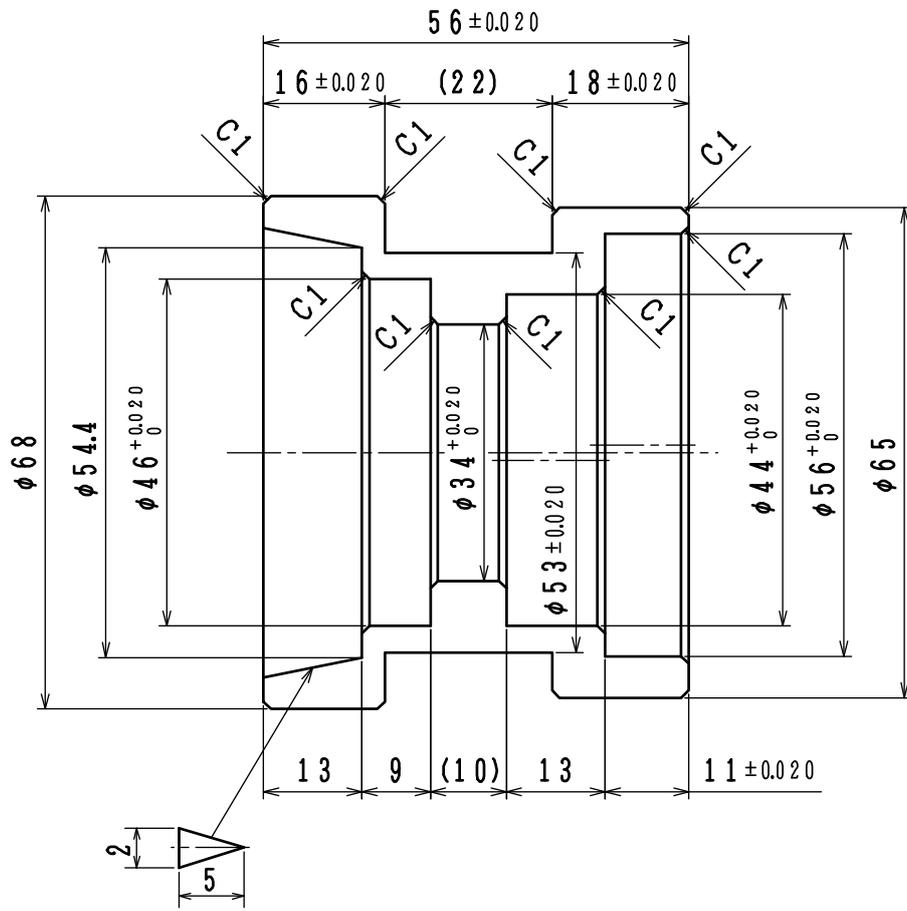
④ 1.6 / (25)



⑤ 1.6



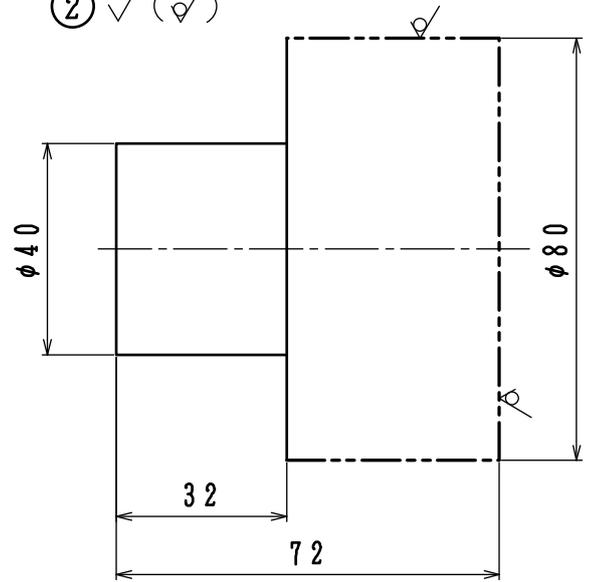
⑥ 1.6



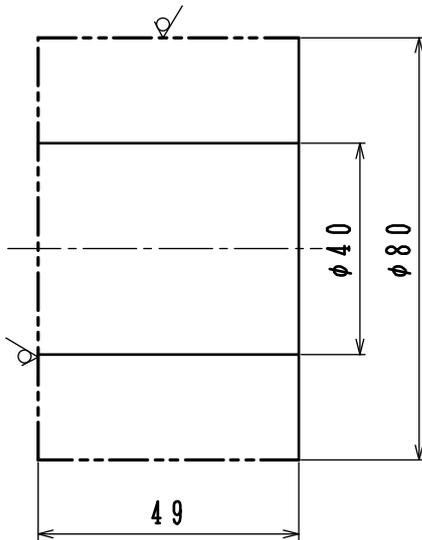
試し削り図面

1. 部品①は加工しない
2. 公差は±1mmとする
3. 加工部分の仕上げ面精度については不問とする
4. 工程上都合の悪い場合は下図の寸法まで加工しなくてもよい
5. 二点鎖線の所は加工しないこと
6. 各角にはC1程度の面取りをしてもよい

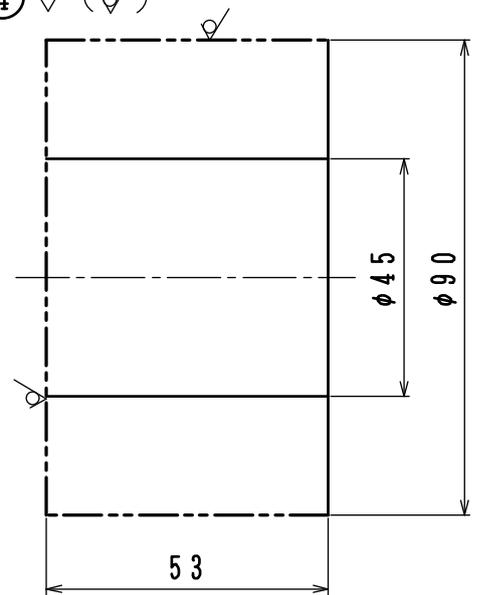
② ✓ (✓)



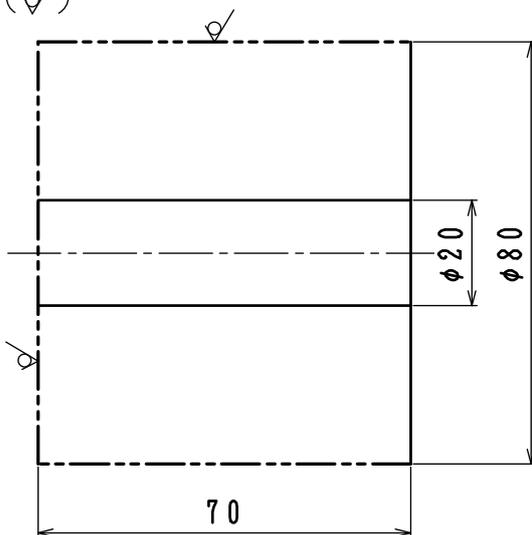
③ ✓ (✓)



④ ✓ (✓)



⑤ ✓ (✓)



⑥ ✓ (✓)

